

COURSE OUTLINE: MCH254 - PREVENTIVE MAINT.

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Approved: Corey Meunier, Chair, Technology and Skilled Trades

Course Code: Title	MCH254: PREVENTIVE/PREDICTIVE MAINTENANCE		
Program Number: Name	4039: MECH. ENG. TN-MANUFA		
Department:	MECHANICAL TECHNIQUES PS		
Semesters/Terms:	21W		
Course Description:	The student will learn about the various procedures and equipment used as well as processes associated with a preventive /predictive maintenance program. Other forms of maintenance programs currently being used will also be examined. Topics include the various approaches to maintenance, vibration and analysis, fluid analysis and filtering. The student will design and carry out actual maintenance programs on various mechanical equipment using practical labs and a hands on approach.		
Total Credits:	2 2 30		
Hours/Week:			
Total Hours:			
Prerequisites:	There are no pre-requisites for this course.		
Corequisites:	There are no co-requisites for this course.		
Vocational Learning Outcomes (VLO's) addressed in this course: Please refer to program web page for a complete listing of program outcomes where applicable.	 4039 - MECH. ENG. TN-MANUFA VLO 1 Complete all work in compliance with current legislation, standards, regulations and guidelines. VLO 2 Apply quality control and quality assurance procedures to meet organizational standards and requirements. VLO 3 Comply with current health and safety legislation, as well as organizational practices and procedures. VLO 4 Apply sustainability best practices in workplaces. VLO 5 Use current and emerging technologies to support the implementation of mechanical engineering projects. VLO 8 Contribute to the design and the analysis of mechanical components, processes and systems applying fundamentals of mechanical engineering. VLO 9 Manufacture, assemble, maintain and repair mechanical components according to required specifications. VLO 11 Contribute to the planning, implementation and evaluation of projects. 		
Essential Employability Skills (EES) addressed in this course:	 EES 1 Communicate clearly, concisely and correctly in the written, spoken, and visual form that fulfills the purpose and meets the needs of the audience. EES 2 Respond to written, spoken, or visual messages in a manner that ensures effective communication. EES 4 Apply a systematic approach to solve problems. 		

In response to public health requirements pertaining to the COVID19 pandemic, course delivery and assessment traditionally delivered in-class, may occur remotely either in whole or in part in the 2020-2021 academic year.



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	EES 5	Lise a variety of this	nking skills to anticipate and solve problems.		
	EES 6	=	anize, and document information using appropriate technology		
	EES 7	•	and apply relevant information from a variety of sources.		
	EES 8	Show respect for the others.	ne diverse opinions, values, belief systems, and contributions of		
	EES 9		in groups or teams that contribute to effective working ne achievement of goals.		
	EES 10	Manage the use of	time and other resources to complete projects.		
Course Evaluation:	Passing	ssing Grade: 50%, D			
	A minimu	imum program GPA of 2.0 or higher where program specific standards exist is required aduation.			
Other Course Evaluation &	Assignments, Lab work, Attendance				
Assessment Requirements:	Grade Definition Grade Point Equivalent A+ 90 - 100% 4.00 A 80 - 89% B 70 - 79% 3.00 C 60 - 69% 2.00 D 50 - 59% 1.00 F (Fail) 49% and below 0.00 CR (Credit) Credit for diploma requirements has been awarded. S Satisfactory achievement in field /clinical placement or non-graded subject area. U Unsatisfactory achievement in field/clinical placement or non-graded subject area. X A temporary grade limited to situations with extenuating circumstances giving a student additional time to complete the requirements for a course. NR Grade not reported to Registrar's office.				
		V Student has withdrawn from the course without academic penalty.			
Books and Required Resources:		t Manual by Province 71894732 ts	e of British Columbia		
Course Outcomes and	Course	Outcome 1	Learning Objectives for Course Outcome 1		
Learning Objectives:	1. Unde	rstand and explain wn Maintenance	1.1 Discuss the history of breakdown maintenance 1.2 Explain the disadvantages of breakdown maintenance 1.3 Understand catastrophic failures and their consequences to production 1.4 Understand the cost associated with breakdown maintenance 1.5 Explain why breakdown maintenance is used		
	Course	Outcome 2	Learning Objectives for Course Outcome 2		
		rstand and explain ative Maintenance	2.1 Discuss the history of preventative maintenance 2.2 Explain the advantages of preventative maintenance		

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7. Discuss various types of inspections used on components. Perform	7.1 Discuss visual inspections7.2 Discuss types of dyes used and precautions7.3 Discuss Magnetic Particle Inspection
Course Outcome 7	Learning Objectives for Course Outcome 7
6. Discuss Vibration Analysis and Balancing and perform labs	 6.1 Discuss and understand vibration in machinery 6.2 Explain terminology terms used 6.3 Discuss the cause of vibration 6.4 Discuss the tools used to determine excessive vibration 6.5 Discuss control methods of vibration and equipment used 6.6 Discuss the problems associated with excessive vibration 6.7 Discuss balancing procedures 6.8 Perform vibration lab
Course Outcome 6	Learning Objectives for Course Outcome 6
5. Explain and understand other maintenance systems	5.1 Discuss total productive maintenance 5.2 Discuss preventive engineering 5.3 Discuss reliability engineering 5.4 Discuss productive maintenance
Course Outcome 5	Learning Objectives for Course Outcome 5
4. Understand and explain Proactive Maintenance	4.1 Discuss the make up of a good Proactive Maintenance System 4.2 Discuss various equipment used in Proactive Maintenance 4.3 Discuss monitoring techniques used by production and maintenance 4.4 Discuss root causes of failures in machinery 4.5 Carry out assignments to enforce this learning
Course Outcome 4	Learning Objectives for Course Outcome 4
Course Outcome 3 3. Understand and explain Predictive Maintenance	2.9 Design a preventative maintenance work order and carry it out using various equipment and technical tools Learning Objectives for Course Outcome 3 3.1 Discuss the history of Predictive Maintenance 3.2 Discuss the advantages of Predictive Maintenance 3.3 Explain and understand what ``` prediction````` means in maintenance 3.4 Explain the process of designing a Predictive Maintenance system 3.5 Design a Predictive Maintenance work order and carry it out on equipment using various technical tools
	2.3 Discuss cost savings to production using preventative maintenance 2.4 Understand the importance of proper planning 2.5 Understand problems associated with Preventative Maintenance 2.6 Understand the importance of using equipment files and record keeping 2.7 Understand the importance of training workers to use preventative maintenance practices properly 2.8 Understanding the importance of having trained skilled trades people

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inspections on equipment.	7.4 Discuss Current inspection 7.5 Discuss Ultrasonic Inspection 7.5 Discuss Radiographic Inspection 7.6 Discuss contamination control 7.7 Discuss Particle Analysis 7.8 Perform NDT labs as assigned
Course Outcome 8	Learning Objectives for Course Outcome 8
8. Explain and understand Laser Alignment Equipment	8.1 Explain the use of laser alignment equipment 8.2 Discuss the advantages of using modern alignment techniques 8.3 Discuss the problems associated with Alignment procedures 8.4 Perform Alignment Labs on equipment

Evaluation Process and Grading System:

Evaluation Type	Evaluation Weight
Activities and Assignments	40%
Attendance/Attitude	10%
Final Exam or Final Assignment	10%
Tests	40%

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September 2, 2020

Addendum:

Please refer to the course outline addendum on the Learning Management System for further information.

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